



SAFETY DATA SHEET

Prepared to U.S. OSHA, CMA, ANSI, Canadian WHMIS, Australian WorkSafe, Japanese Standard JIS Z 7250:2000, and EU REACH Regulations

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name: **CASES – PRIMED RIMFIRE LEAD-FREE**
CAS Number: Mixture – Metal Alloy
Synonyms: Lead Free Rimfire Primed Brass, Lead Free Rimfire Primed Shellcase, Lead Free Rimfire Rifle Primed Case, Lead Free Rimfire Pistol Primed Case, Lead Free Rimfire Rifle Primed Shellcase, Lead Free Rimfire Pistol Primed Shellcase, Lead Free Rimfire Rifle Primed Brass, Lead Free Rimfire Pistol Primed Brass, Lead Free RF Primed Case, Lead Free RF Primed Shellcase, Lead Free RF Primed Brass, LF PSC (Primed Shellcase), and LF EPC (Empty Primed Case)
Product Use: Primed Shellcases for Ammunition or Powertool Loads
U.N. Number: UN 0055
U.N. Dangerous Goods Class Explosive, 1.4S
Manufacturer/Responsible Party: Olin Winchester, LLC
Manufacturers' Address: 600 Powder Mill Road, East Alton, IL 62024 www.winchester.com
Emergency Telephone Number: US/Canada: 1-800-424-9300
Outside US/Canada: 703-527-3887
SDS Control Group: 618-258-3507 (Technical Information Only)

Olin SDS No.: 00101.0001

Issue Date: 02/13/2015

Revision Date: 02/28/2019

Revision No.: 5

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW: EXPLOSIVE. KEEP AWAY FROM HEAT. DO NOT SUBJECT TO MECHANICAL SHOCK. PARTICLES FROM FIRING MAY BE HARMFUL IF INHALED. DO NOT TAKE INTERNALLY.

US DOT SYMBOLS



CANADA (WHMIS) SYMBOLS

This Product is not subject to WHMIS

Class 6 Explosive

GHS HAZARD SYMBOLS

**GHS Classifications:**

Explosive Division 1.4
Aquatic Environment, Chronic II
Warning

Signal Word:**Hazard Statements :**

H204: Fire or projection hazard
H411: Toxic to aquatic life with long lasting effects

Target organs:

None

Precautionary Statements:

P102: Keep out of reach of children
P210: Keep away from heat/sparks/open flame/hot surfaces
P250: Do not subject to shock/friction
P270: Do not eat, drink or smoke when using this product
P273: Avoid release to the environment
P280: Wear protective gloves/protective clothing/eye protection/face protection

GHS Pictograms:

Explosive; Pictogram: exploding bomb
Environment; Pictogram Code: GHS09

EU Classifications:

Hazard Symbols
Risk Phrases

E, Xn, N
R2: Risk of explosion by shock, friction, fire or other sources of ignition
R62/63: Possible risk of impaired fertility or harm to the unborn child
R51/53: Toxic to aquatic organisms and may cause long-term adverse effects in the aquatic environment

Safety Phrases

S2: Keep out of reach of children
S15: Keep away from heat
S21: When using do not smoke
S39: Wear eye/face protection
S61: Avoid release to the environment

Health Hazards or Risks From Exposure

This product is composed of a finished metal alloy cartridge which contains the various components completely sealed within. Therefore, under normal handling of this product, no exposure to any harmful materials will occur. When the product is fired, a small amount of particles may be generated which may be slightly irritating to the eyes and the respiratory tract. The particles may contain trace amounts of these harmful substances:

Copper: Inhalation of high concentrations of metallic copper dusts or fumes may cause nasal irritation and/or nausea, vomiting and stomach pain.

Nitroglycerin: Will produce dilation of blood vessels and drop in blood pressure which may affect the heart. It has also been shown to cause methemoglobinemia (cyanosis).

Dibutyl phthalate: May cause harm to the unborn child based on animal experiments. Possible risk of impaired fertility.

Glass Fines: May cause eye, skin and respiratory tract irritation

KDNBF Powder, Tetracene: May cause eye and skin irritation

It is unlikely that the amount of particles that someone would be exposed to from firing would be sufficient to cause any of these effects.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Components	% By Weight	CAS Number	EINECS/ ELINCS #
Iron	0 - 97	7439-89-6	231-096-4
Copper	50 - 94	7440-50-8	231-159-6
Glass Fines	40 – 60	65997-17-3	266-046-0
KDNBF Powder (Potassium dinitrohydroxyhydr obenzofuroxan)	30 – 50	29267-75-2	249-543-7
Zinc	3 - 38	7440-66-6	231-175-3
Tetracene (1,3- tetrazolyl-4- guanyltetrazene monohydrate)	2 -10	109-27-3	203-659-4
Nitroglycerin	0 – 6	55-63-0	200-240-8
Supplier Proprietary Ingredients	0 – 5	Proprietary	Proprietary
Dibutyl phthalate	0 – 1.5	84-74-2	201-557-4
1,3-Diethyl diphenyl urea	0 – 1.5	85-98-3	201-645-2

4. FIRST AID MEASURES

Eye Contact: Immediately flush out fume or particles with large amounts of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. If eye irritation develops, call a physician at once.

Skin Contact: Wash skin with plenty of soap and water.

Inhalation: If symptoms of lung irritation occur (coughing, wheezing or breathing difficulty), remove from exposure area to fresh air immediately. If breathing has stopped, perform artificial respiration. Keep affected person warm and at rest. Get medical attention.

Ingestion: If ingested, immediately call a physician.

Medical Conditions Aggravated By Exposure:

There are no medical conditions known to be aggravated by exposure to this product in its solid form. Firing particles may aggravate existing dermatitis, blood condition, asthma, emphysema, or other respiratory disease.

Recommendations To Physicians:

Remove from exposure, if possible, and treat symptoms.

5. FIRE FIGHTING MEASURES

<i>PROPERTY</i>	<i>VALUE</i>	<i>PROPERTY</i>	<i>VALUE</i>
Explosive	Yes	Flammable	Not applicable
Combustible	Not applicable	Pyrophoric	No
Flash Point (°C):	Not applicable	Burning Rate of Material:	Not applicable
Lower Explosive Limit:	Not applicable	Autoignition Temp.:	No data
Upper Explosive Limit:	Not applicable	Flammability Classification: (defined by 29 CFR 1910.1200)	Explosive

Unusual Fire and Explosion Hazards:

Extinguishing Media:

Special Firefighting Procedures:

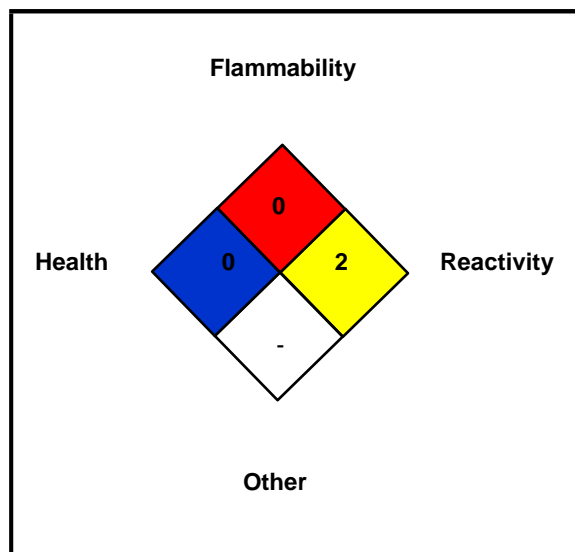
Possible projection hazard. This product will explode at elevated temperatures, when subjected to mechanical shock or possibly due to static discharge. Water spray – apply by mechanical means only. Flood area with water. Fight all fires from a remote and explosion-resistant site. Evacuate all non-essential personnel. Do not fight fire when fire reaches cargo. Cargo may explode.

Firefighters must wear self-contained breathing apparatus (SCBA) and full protective equipment. Structural firefighters' protective clothing will provide protection.


Isolate materials not yet involved in the fire. Move containers from fire area if possible; otherwise, cool with carefully applied water spray.

Prevent runoff water from entering storm drains, bodies of water, or other environmentally sensitive areas, if practical.

NFPA RATING SYSTEM



HMIS RATING SYSTEM

HEALTH HAZARD (BLUE)		0	
FLAMMABILITY HAZARD (RED)		0	
PHYSICAL HAZARD (YELLOW)		2	
PROTECTIVE EQUIPMENT			
EYES	PPE CODE	RESPIRATORY	HEARING
	A	See Sect 8	See Sect 8

Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe * = Chronic hazard

6. ACCIDENTAL RELEASE MEASURES

FOR ALL TRANSPORTATION ACCIDENTS, CALL CHEMTREC AT 800-424-9300.

Spill Response:

A spill of this material will normally not require emergency response team capabilities. If, however, a large spill occurs, call 1-888-289-1911 for technical assistance.

Accidental Release Procedures:

Spills of this material should be handled carefully. Do not subject materials to mechanical shock. Collect material and place in a designated, labeled waste container. See Section 13 for waste disposal.

7. HANDLING AND STORAGE

Precautions for Safe Handling:

Use appropriate personal protective equipment (see Section 8). Careful handling is recommended; cartridges may detonate if case is punctured or severely damaged. Eating, drinking and smoking should be prohibited in areas where this material is handled and stored. Workers should wash hands thoroughly after handling

Conditions for Safe Storage:

Store in accordance with local regulations. Store in original containers in a cool, dry location away from Acids, Class A & B explosives, strong oxidizers, and caustics. Avoid mechanical impact or shock and electrical discharge. Avoid high radio frequency energy fields (radar stations).

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters:

CAS #	CHEMICAL NAME	ACGIH TLV	OSHA PEL	INTERNATIONAL OELS
7439-89-6	Iron	None established	None established	None established
7440-50-8	Copper	0.2 mg/m ³ (fume), 1 mg/m ³ (dusts and mists)	0.1 mg/m ³ (fume) 1 mg/m ³ (dusts and mists)	Austria, Belgium, Canada: 0.2 mg/m ³ (fumes), 1 mg/m ³ (dusts) Denmark: 1.0 mg/m ³ (dust and powder) Germany (MAK): 0.1 mg/m ³ (fume), 1 mg/m ³ (dusts and mists)
65997-17-3	Glass fines	5 mg/m ³ (inhalable fraction) or 1 fiber/cc (respirable fraction)	5 mg/m ³ (respirable particles)	Germany (MAK): 1.5 mg/m ³ (respirable particles)
29267-75-2	KDNBF Powder	None established	None established	None established
7440-66-6	Zinc	None established	None established	None established

109-27-3	Tetracene	None established	None established	None established
55-63-0	Nitroglycerin	0.05 ppm Skin	0.2 ppm Ceiling Skin	Denmark: 0.02 ppm (0.2 mg/m ³) Norway, Sweden: 0.03 ppm (0.3 mg/m ³) Austria, Belgium, Germany, The Netherlands, Poland, Switzerland: 0.05 ppm (0.47 mg/m ³), skin Finland, France: 0.1 ppm (0.9 mg/m ³), skin U.K.: 0.2 ppm (2 mg/m ³), skin
84-74-2	Dibutyl phthalate	5 mg/m ³	5 mg/m ³	Belgium, Denmark, France, Netherlands, Switzerland, U.K.: 5 mg/m ³ Sweden: 3 mg/m ³
85-98-3	1,3-Diethyl diphenyl urea	None established	None established	None established

<u>Engineering Controls:</u>	Local exhaust ventilation is recommended if significant dusting occurs or fumes are generated. Otherwise, use general exhaust ventilation. Use explosion-proof ventilation.
<u>Respiratory Protection:</u>	Not normally needed. Maintain airborne contaminant concentrations below guidelines listed above. Use an appropriate approved air-purifying respirator equipped with HEPA cartridges/canisters where there is the potential for exceeding established occupational exposure limits.
<u>Eye/Face Protection:</u>	Use safety glasses.
<u>Hand Protection:</u>	Not normally needed
<u>Skin Protection:</u>	Not normally needed.
<u>Hearing Protection:</u>	Not normally needed. During firing use hearing protection.
<u>General Hygiene:</u>	Do not eat, drink, or smoke while using this product. Wash hands thoroughly after use.

9. PHYSICAL AND CHEMICAL PROPERTIES

PROPERTY	VALUE	PROPERTY	VALUE
<i>Appearance:</i>	Cylindrical brass or silver colored cartridge	<i>Physical State:</i>	Solid
<i>Odor:</i>	None	<i>Odor Threshold:</i>	None
<i>Boiling Point (°F):</i>	Not applicable	<i>Melting point:</i>	Not applicable
<i>Vapor Pressure (mm Hg):</i>	Not applicable	<i>Freezing point:</i>	Not applicable
<i>Vapor Density (air = 1):</i>	Not applicable	<i>Bulk Density:</i>	Not applicable
<i>Specific gravity (g/cc):</i>	Not applicable	<i>Viscosity (cps):</i>	Not applicable
<i>pH:</i>	Not applicable	<i>Decomposition Temperature:</i>	Unknown
<i>Solubility in Water (20 °C):</i>	Insoluble	<i>Evaporation Rate:</i>	Not applicable
<i>Volatiles, Percent by volume:</i>	Not applicable	<i>Octanol/water partition coefficient:</i>	Not applicable

10. STABILITY AND REACTIVITY

<u>Stability:</u>	Stable under normal temperatures and pressure.
<u>Possibility of Hazardous Reactions:</u>	Hazardous polymerization will not occur
<u>Incompatible Materials:</u>	Acids, Class A & B explosives, strong oxidizers, and caustics
<u>Hazardous Decomposition Products:</u>	Carbon monoxide, carbon dioxide, nitrogen oxides and potassium oxide
<u>Conditions to Avoid:</u>	Will detonate with mechanical impact or shock; avoid physical damage (puncture) of containers. Avoid contact with incompatible materials.

11. TOXICOLOGICAL INFORMATION

Potential Routes of Entry: Inhalation, Skin, and by Ingestion.

The physical nature of this product makes absorption from any route unlikely. A small amount of inhalable particles may be created when cartridge is fired.

Effects Of Acute Exposure:

PRODUCT		SELECTED COMPONENTS					
		Nitroglycerin	Tetracene	Copper	Glass fines	KDNBF powder	Dibutyl phthalate
Inhalation LC ₅₀	Particles generated from firing may be slightly toxic	No data	No data	No data	>20 mg/kg (mouse, intratracheal)	No data	4250 mg/m ³ (rat)
Skin Contact LD ₅₀	Skin absorption unlikely	29.2 mg/kg (rat)	No data	375 mg/kg, sc (rabbit)	No data	No data	> 20 ml/kg (rabbit)
Ingestion LD ₅₀	Ingestion unlikely	105 mg/kg (rat)	No data	3.5 mg/kg, ip (mouse)	No data	>2,000 mg/kg (rat) [similar chemical]	8 g/kg (rat)
Irritation	Particles generated from firing may be slightly irritating to the eyes	Eye and skin irritant	Eye and respiratory tract irritant	Respiratory irritant	Eye, skin and respiratory irritant	Eye, skin and respiratory irritant	No data
Sensitization	Sensitization to this Product has not been reported	No data	No data	No data	No data	No data	No data

Other Adverse Effects:Target Organ Toxicity:

No reported target organ toxicity from this product. Nitroglycerin has been shown to cause vasodilation and methemoglobinemia (cyanosis).

Reproductive Toxicity:

This product is not known or reported to cause reproductive effects. Dibutyl phthalate has caused adverse reproductive effects in animal studies.

Teratogenicity (Birth Defects):

This product is not known or reported to cause developmental toxicity. Dibutyl phthalate has been reported to cause adverse developmental effects in animal studies.

Mutagenicity:

This product is not known or reported to be mutagenic. 1,3-diethyl diphenyl urea has been shown to be non-genotoxic in a battery of *in vitro* assays.

Carcinogenicity:

This product is not listed as a carcinogen by OSHA, NTP or IARC. Implantation or injection of man-made glass fibers into laboratory animals has resulted in the formation of tumors. However, these studies bypass the animal's natural defense mechanisms and are not necessarily representative of the response in human exposures. NTP lists fibrous glass as an anticipated human carcinogen. IARC lists fibrous glass as possibly carcinogenic to humans, group 2B.

12. ECOLOGICAL INFORMATIONEnvironmental Effects:

PRODUCT: Product has not been tested for environmental properties.

COMPONENTS:

Copper:

Copper concentrations from 0.1 to 1.0 mg/l have been found to be not toxic for most fish. However, concentrations of 0.015 to 3.0 mg/l have been reported as toxic, particularly in soft water to many kinds of fish, crustacea, mollusks, insects, and plankton.

Dibutyl phthalate:

The following concentrations of DBP have been reported lethal to aquatic organisms: Mysid shrimp, 96h LC₅₀ = 0.75 mg/l (static); Bluegill sunfish, 96h LC₅₀ = 0.5-1.6 mg/l (flow through); Fathead minnows: LC50 = 1.3 mg/l, 96 hours; Rainbow trout: LC50 = 6.5 mg/l, 96 hours; Bluegill sunfish, 96 hour LC₅₀ = 1.2 mg/l (static)

Nitroglycerin:Zinc:

The following concentrations of zinc have been reported as lethal to fish: Rainbow trout fingerlings, 0.13 mg/l, for 12 – 24 hours; Bluegill sunfish, 1.9 – 3.6 mg/l, 6 hr TLM (soft water, 30°C); Rainbow trout, 4 mg/l, 3 days (hard water); Sticklebacks, 1 mg/l, 24 hours (soft water).

The presence of copper appears to have a synergistic effect on the toxicity of zinc towards fish.

Environmental Fate:

MOBILITY: No data
 PERSISTENCE/DEGRADABILITY: Not biodegradable.
 BIOACCUMULATION: No data

13. DISPOSAL CONSIDERATIONS

Care must be taken to prevent environmental contamination from the use of this material. The user of this material has the responsibility to dispose of unused material, residues and containers in compliance with all relevant local, state and federal laws and regulations regarding the treatment, storage and disposal for hazardous and nonhazardous wastes.

14. TRANSPORT INFORMATIONRegulatory Information for US DOT, IATA, IMO, and ADR:

Proper Shipping Name: Cases, Cartridges, Empty with Primer
Hazard Class Number and Description: Explosive 1.4S
UN Identification Number: UN 0055
Packing Group: PGII
DOT Label(s) Required: Explosive 1.4
Marine Pollutant: None of the ingredients are classified by the DOT as a Marine Pollutant (as defined by 49 CFR 172.101, Appendix B)

Additional Information:

North American Emergency Response Guidebook Number (2004): 114

U.S. DEPARTMENT OF TRANSPORTATION SHIPPING REGULATIONS: This product is classified as dangerous goods under 49 CFR 172.101. Note: May be reclassified domestically as an ORM-D if packaged as a consumer commodity per 49 CFR 173.

TRANSPORT CANADA, TRANSPORTATION OF DANGEROUS GOODS REGULATIONS: This product is classified as Dangerous Goods.

INTERNATIONAL AIR TRANSPORT ASSOCIATION (IATA): This product is classified as Dangerous Goods.

INTERNATIONAL MARITIME ORGANIZATION (IMO) DESIGNATION: This product is classified as Dangerous Goods.

EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY ROAD (ADR): This product is classified by the United Nations Economic Commission for Europe to be dangerous goods.

15. REGULATORY INFORMATIONUS FEDERAL

TSCA	The components of this product are listed on the Toxic Substance Control Act inventory.				
CERCLA:	Copper, R.Q.* = 5000 lbs.; Zinc, R.Q. = 1000 lbs.; KDNBF powder, R.Q. = 100 lbs; Nitroglycerin, R.Q. = 10 lbs.; Dibutyl phthalate, R.Q. = 10 lbs. (No reporting is required if diameter of the pieces of metal is equal to or exceeds 100 micrometers (0.004 inches).				
SARA 313:	Copper, Dibutyl phthalate, Nitroglycerin, Zinc (fume or dust)				
SARA 311/312:	<u>Health:</u>	Acute – No Chronic - No	<u>Fire:</u> No	<u>Reactivity:</u> Yes	<u>Release of Pressure:</u> No
SARA 302 EHS List:	None of the components of this product are listed.				

*R.Q. = Reportable Quantity

STATE RIGHT-TO-KNOW STATUS

Component	California	New Jersey	Pennsylvania	Massachusetts	Michigan
Iron	Not listed	Not listed	Not listed	X	X
Copper	Not listed	X	X	X	X
Glass fines	Not listed	Not listed	Not listed	Not listed	Not listed
KDNBF Powder	Not listed	Not listed	Not listed	-	-
Zinc	Not listed	X	Not listed	X	X
Tetracene	Not listed	Not listed	Not listed	Not listed	Not listed
Nitroglycerin	Not listed	X	X	X	Not listed
Dibutyl phthalate	X	X	X	X	X
1,3-Diethyl diphenyl urea	Not listed	Not listed	Not listed	-	-

CALIFORNIA SAFE DRINKING WATER AND TOXIC ENFORCEMENT ACT (PROPOSITION 65)

Warning! This product contains detectable amounts of a chemical known to the State of California to cause cancer and/or birth defects or other reproductive harm.

GHS CLASSIFICATION

Explosive Division 1.4
Aquatic Environment, Chronic II

EUROPEAN REGULATIONSHazard Classification

Danger Symbols: E, Xn, N

Risk Phrases: R2, R62/63, R51/53

Safety Phrases: S2, S15, S21, S39, S61

German WGK Classification: Not known.

CANADIAN REGULATIONS

DSL/NDSL Inventory: The components of this product are listed

IDL: Copper, Dibutyl phthalate, Fibrous glass, Nitroglycerin

CEPA PRIORITIES LIST: Dibutyl phthalate

WHMIS: This product is not subject to WHMIS. It is regulated as a Class 6 Explosive in Canada.

JAPANESE REGULATIONS

Existing National Inventory of Chemical Substances (ENCS): All components of this product are listed except glass fines and KDNBF powder

Japanese Priority Assessment Chemical Substances: None of the components of this product are listed

OTHER INTERNATIONAL CHEMICAL INVENTORIES

Swiss Giftlist List of Toxic Substances: All Components Listed
Australian Inventory (AICS): All Components Listed except KDNBF powder

16. OTHER INFORMATION

REVISIONS: 05

DATE: 02/28/2019

PREPARED BY: Olin Winchester, LLC

OTHER: Additional information available from: www.winchester.com

NOTICE: THE INFORMATION IN THIS SDS SHOULD BE PROVIDED TO ALL WHO WILL USE, HANDLE, STORE, TRANSPORT, OR OTHERWISE BE EXPOSED TO THIS PRODUCT. THIS INFORMATION HAS BEEN PREPARED FOR THE GUIDANCE OF PLANT ENGINEERING, OPERATIONS AND MANAGEMENT AND FOR PERSONS WORKING WITH OR HANDLING THIS PRODUCT. OLIN BELIEVES THIS INFORMATION TO BE RELIABLE AND CURRENT AS OF THE DATE OF PUBLICATION, BUT MAKES NO WARRANTY THAT IT IS.